

## C L A I M S

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1. Cleaning utensil (1) comprising a body made of a first synthetic material in which at least one fastening element, made of a second synthetic material, is provided, the second synthetic material being more elastic than the first synthetic material, characterized in that the said utensil (1) is manufactured in one piece in one single injection operation.
2. Cleaning utensil (1) according to claim 1, characterized in that the said first synthetic material is a thermoplastic and in that the said second synthetic material is an elastomer.
3. Cleaning utensil (1) according to claim 1 or 2, characterized in that the body comprises at least one fastening element for a cloth (2).
4. Cleaning utensil (1) according to any one of the preceding claims, characterized in that the body comprises a handle fastening element (3).
5. Cleaning utensil (1) according to any one of the preceding claims, characterized in that the body comprises a shell-shaped envelope (6) which is provided with a hollow inner space (7) and an open lower surface, ribs (8) being provided in the inner space (7) which extend over the entire depth of the inner space (7).
6. Cleaning utensil (1) according to claim 5, characterized in that the said ribs (8) are made of an

elastomer.

7. Cleaning utensil (1) according to claim 5 or 6,  
characterized in that the handle fastening element (3)  
5 comprises a handle holder (4), a zone (5) of a second  
synthetic material being provided between the handle  
holder (4) and the envelope (6).
8. Method for manufacturing a cleaning utensil (1),  
10 characterized in that a cleaning utensil (1) according  
to any one of the preceding claims is manufactured in  
one piece in one single injection operation.

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